


Date: Monday, 4/21/2008 11:32:10 AM
 User: David Duval

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-689-011
Job Number	: 38698		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D350689011
This Issue	: 4/21/2008 S.O. No. :	Drawing Number	: RTN08-010
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 4/28/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description
---------	-----------------------	-------------

1.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

2.0	D350689011	Dual High Back Seat
-----	------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Dual High Back Seat
 Original B25481 @ CHG002

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Re-identify the following:
 D3018-1 B24599
 D3019-1 B24600

***** See attached DWG for the correct part*****

Pick the following:

4.0	D350689013	Floor Provisions
-----	------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Floor Provisions

Use D350-689-013 B38697 (from RTN08-010) B3

B B37106

Date: Monday, 4/21/2008 11:32:10 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-689-011

Job Number: 38698

Part Number: D350689011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/04/21 (FC)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

New labels and paperwork is required @ CHG002

Re-package and stock

Location: *FE*

20 08.4.21

- 5/2/21 (1)

(2)

Job Completion



QC21

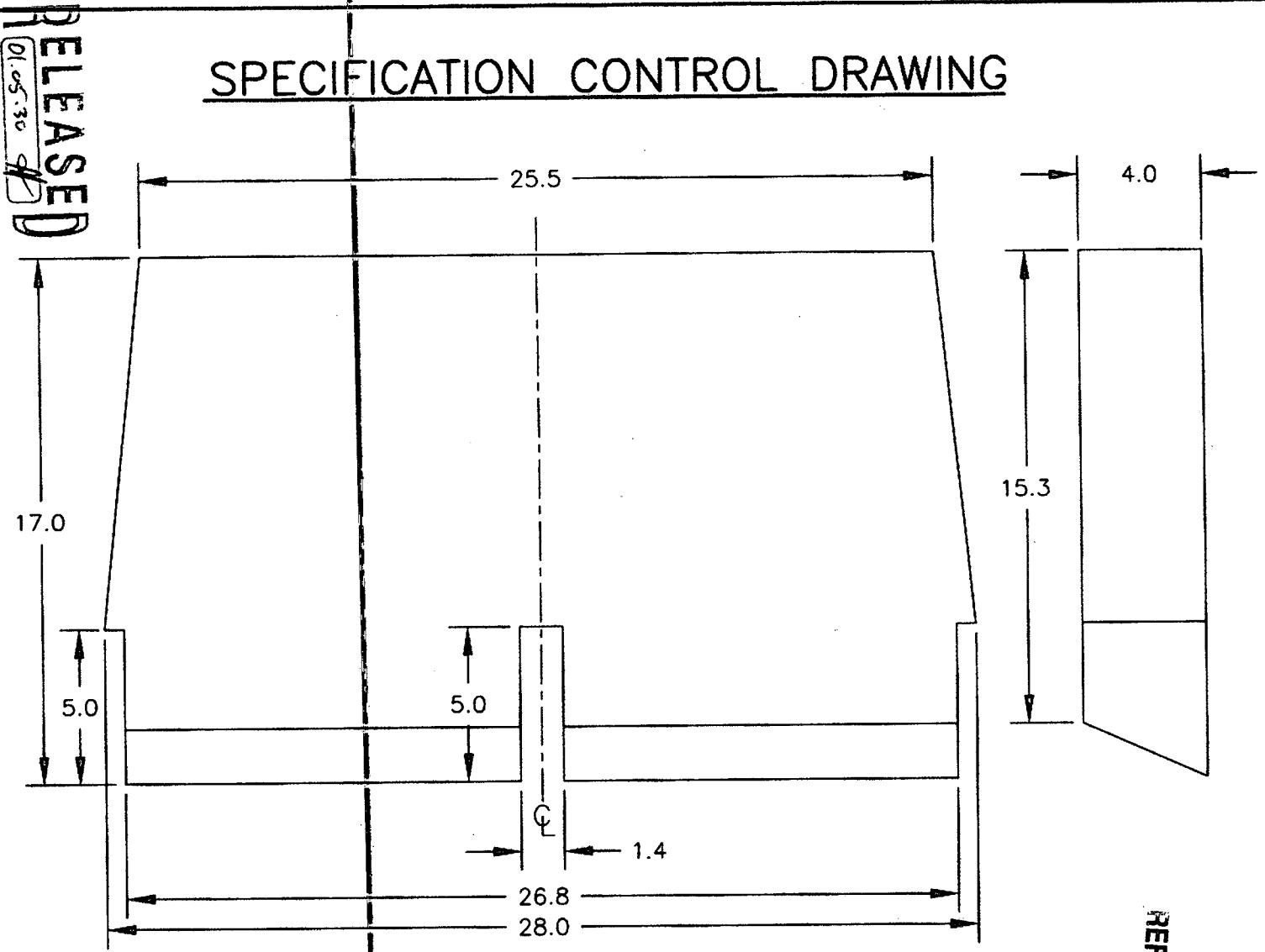
20 08-04-21

U 08.24.21



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED		APPROVED		DRAWING NO. D3018
DATE	01.05.18	TITLE	SEAT CUSHION	REV. A
A	01.05.18	NEW ISSUE		SHEET 1 OF 1
				SCALE 1:5

REFERENCE ONLY



D3018-1

- 1) MAKE PER TEMPLATE
- 2) MATERIAL MUST MEET FAR 27.853(a) OR 25.853(a)
- 3) POSSIBLE SUPPLIER: CHESTNUT RIDGE AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING
GRADE 55-65 (COLOUR ORANGE)
DENSITY 3.6 lb/ft³
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

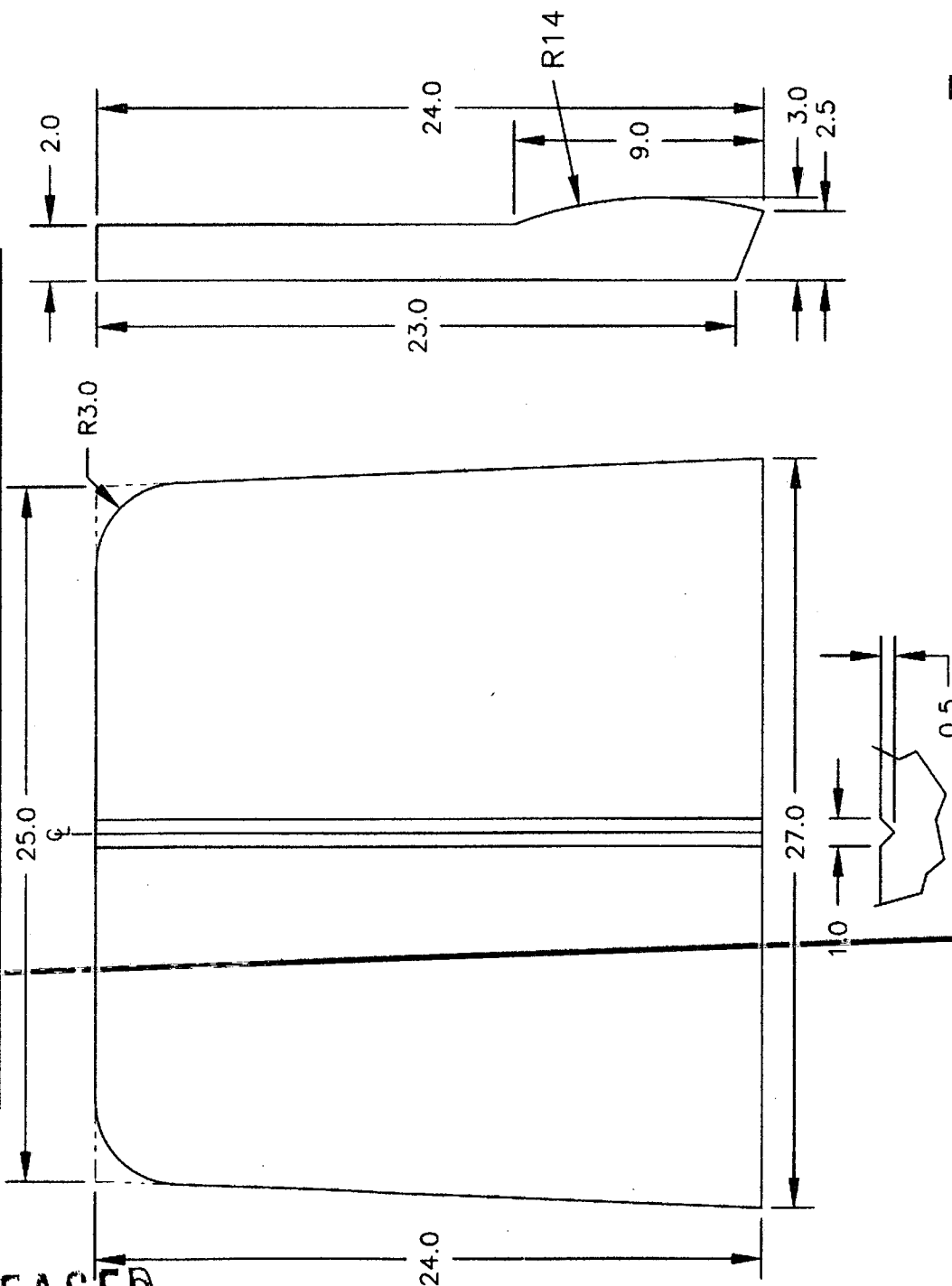
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3019	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE BACK CUSHION	SCALE 1:6
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



REFERENCE ONLY

D3019-1

- 1) MAKE PER TEMPLATE
- 2) MATERIAL MUST MEET FAR 27.853(a) OR 25.853 (a)
- 3) POSSIBLE SUPPLIER: CHESTNUT RIDGE AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING
GRADE 30-40 (CQLOUR GREEN)
DENSITY 2.6 lb/ft
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

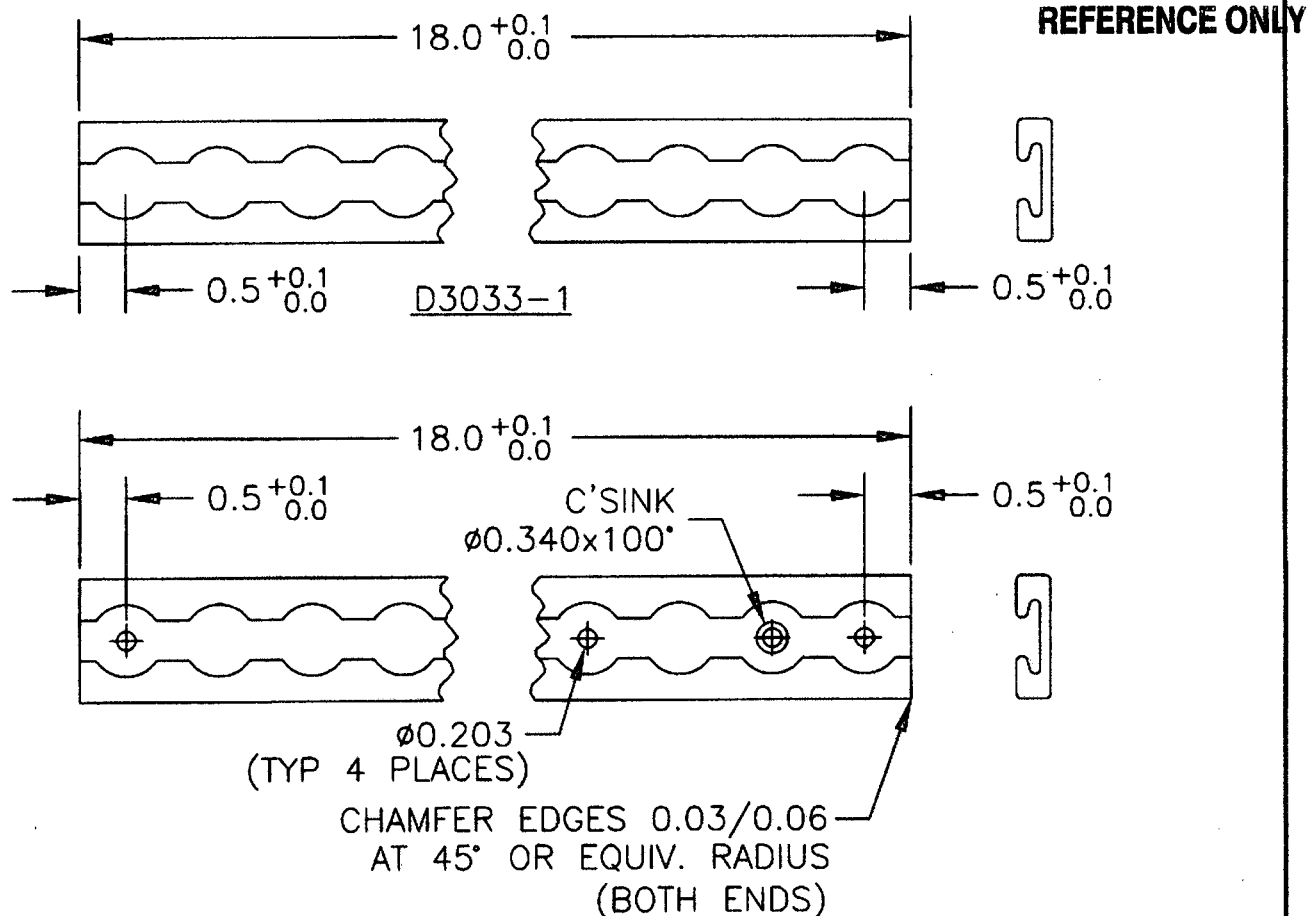
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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



D3033-3

(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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Date: Wednesday, 1/11/2006 4:30:18 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DUAL HIGH BACK SEAT	
Job Number : 25481		
Estimate Number : 10871		
P.O. Number : N/A	Part Number : D350689011	REFERENCE ONLY
This Issue : 1/11/2006 S.O. No. : N/A	Drawing Number : N/A	
Prsht Rev. : NC	Project Number : N/A	
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : N/A	
Previous Run : 24591	Material : N/A	
Written By : SEE COMMENT BELOW	Due Date : 2/15/2006	Qty: 1 Um: Each
Checked & Approved By : SEE ABOVE DATE & USER		
Comment : Est Rev:B 03.05.09 Reformat; Modify Step 1 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-689-011 & DSI9311 CHG002

KJ : 06.02.27

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D30181	Seat Cushion
-----	--------	--------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3018-1 Seat Cushion B24599 ✓

4.0	D30191	Back cushion
-----	--------	--------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3019-1 Back Cushion B24600 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL HIGH BACK SEAT

Job Number: 25481

Part Number: D350689011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D350689013

Floor Provisions Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D350-689-013 Floor Provisions Kit B25882

*pick new line
v10 38697*

6.0

D350689041

DUAL SEAT ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D350-689-041 Dual Seat Assy B25785

c 206/03/01 ①

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

c 206/03/01 ①

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-689-011

Location: E

PPP Rev: E

c 206/03/01

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

c 206/03/01 ①

Job Completion



c 206/03/01